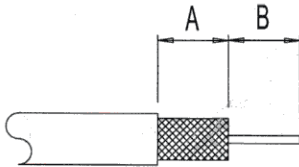
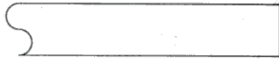
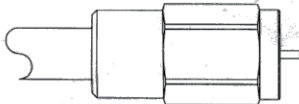


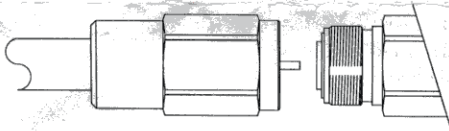
SPLICE INSTRUCTION FOR TYPE -204/50



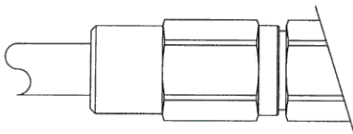
STEP 1



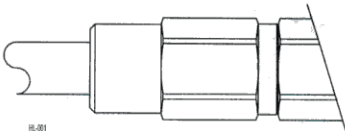
STEP 2



STEP 3



STEP 4



12.01

FINISHED OPERATION

STEP 1

Use a Stanley-knife (or similar) for the stripping operation.

- Cut and remove the jacket, braid/foil and dielectric from the inner conductor in one process to achieve dimension "B" (exposed inner conductor).
- If necessary, clean the inner conductor using a conductor cleaner or another proper tool.
- Cut and remove the jacket to achieve dimension "A". Please make sure, not to damage the braid/foil during this process.

After completing the operation, the braid/foil must be smooth and the prepared cable dimensions should be as follows:

A = 10.0 mm.

B = 8.0 mm.

If necessary, clean the inner conductor using a conductor cleaner (item no 98500900), or another proper tool.

STEP 2

Place the back nut over the cable and push it backwards to reach mechanical stop.

STEP 3

Push the connector front part and the cable (with the back-nut) together by hand. During this process the inner conductor of the cable slips into the centre seizing mechanism of the front part.

STEP 4

Tighten the back nut by hand as far as possible. Then tighten the back-nut to positive stop by use of two spanners. Keep the body in place during the operation.

Size of open-ended spanners: 18 mm (for main-nut and body).

ISO 9001 certified

Distributor:

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